

Get a GDX



SUMIDRILL for only

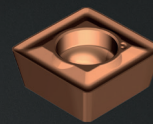
1€



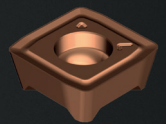
■ Diameter

- 2D ø15.5mm to 27.0mm
- 3D ø15.5mm to 27.0mm
- 4D ø15.5mm to 27.0mm
- 5D ø15.5mm to 27.0mm
- 6D ø15.5mm to 27.0mm
- 7D ø15.5mm to 27.0mm

4-cornered



Peripheral Insert



Central Insert

Secure price advantage now!

12th January - 30th June 2026

Get a GDX SumiDrill body for only **1€**.
Depending on Drilling Depth the maximum
qty. of inserts/set are 50 pcs.

**SUMITOMO
ELECTRIC
GROUP**



GDX TN E-189
Brochure

Order now and receive price advantage!

Select the required GDX SumiDrill body from our Tooling News, order the corresponding minimum order quantity of drilling inserts at the list price minus your customer discount and you will receive the GDX SumiDrill body for **ONLY 1€**. List price in Euro plus VAT.

Minimum order quantity for cutting inserts:

→ 30pcs (for 2D/3D)

→ 40pcs (for 4D/5D)

→ 50pcs (for 6D/7D)

The promotion price is valid for the mentioned promotion period and only while stocks last.

Refer to the promotion "GDX Promotion" in your order. The promotion is valid from 12th January until 30th June 2026.

All standard stocked items are part of the promotion.

■ Insert

Dimensions (mm)

Grade Classification		Coated Carbide								
Process	High-speed/Light Cutting	KP	P							
	Medium Cutting	KP		M						
	Roughing	KP		M						
Cat. No.		ACU2500	ACP2000	ACS3000	W1	S	RE	Fig	Applicable Drill body	
Peripheral Insert	GDXT 050203P-L	●	●	●	5.1	2.56	0.3	1	GDXH155D□S20-05- GDXH180D□S25-05	
	050203P-G	●	●	●	5.1	2.51	0.3	2		
	GDXT 06T204P-L	●	●	●	6.3	2.98	0.4	1	GDXH185D□S25-06- GDXH220D□S25-06	
	06T204P-G	●	●	●	6.3	2.93	0.4	2		
	GDXT 070305P-L	●	●	●	7.7	3.38	0.5	1	GDXH225D□S25-07- GDXH270D□S32-07	
	070305P-G	●	●	●	7.7	3.33	0.5	2		
Central Insert	GDXT 050205C-L	●	—	—	5.6	2.38	0.5	3	GDXH155D□S20-05- GDXH180D□S25-05	
	050205C-G	●	—	—	5.6	2.48	0.5	4		
	GDXT 06T206C-L	●	—	—	6.9	2.78	0.6	3	GDXH185D□S25-06- GDXH220D□S25-06	
	06T206C-G	●	—	—	6.9	2.88	0.6	4		
	GDXT 070308C-L	●	—	—	8.6	3.18	0.8	3	GDXH225D□S25-07- GDXH270D□S32-07	
	070308C-G	●	—	—	8.6	3.31	0.8	4		

Fig. 1 Peripheral insert L type

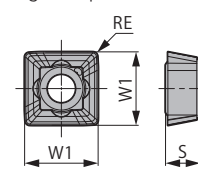


Fig. 2 Peripheral insert G type

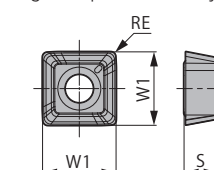


Fig. 3 Central insert L type

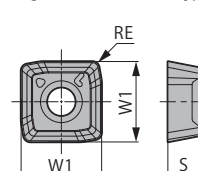
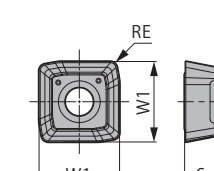


Fig. 4 Central insert G type



□=2D,3D,4D,5D,6D,7D



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